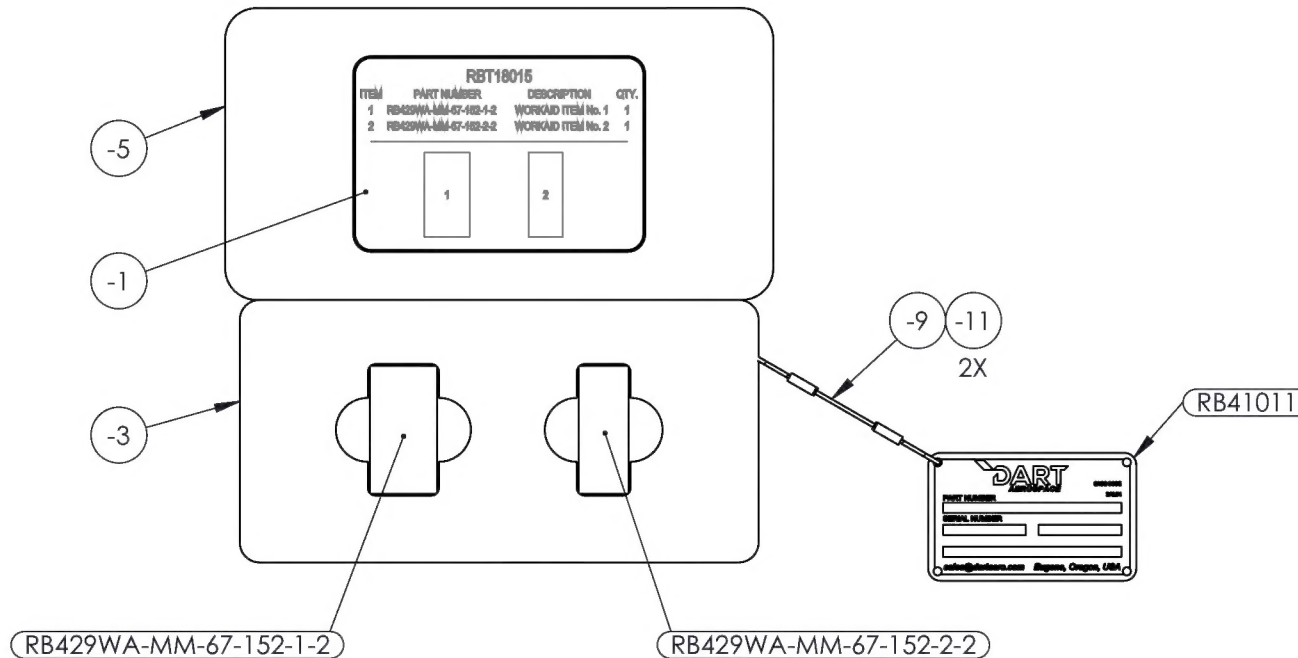


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	10/10/2016	RJC	JAG



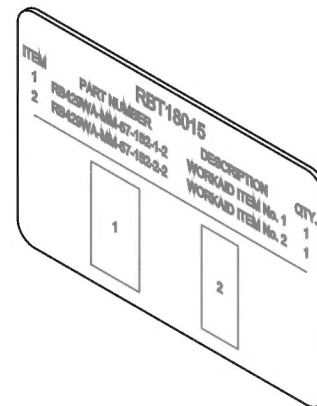
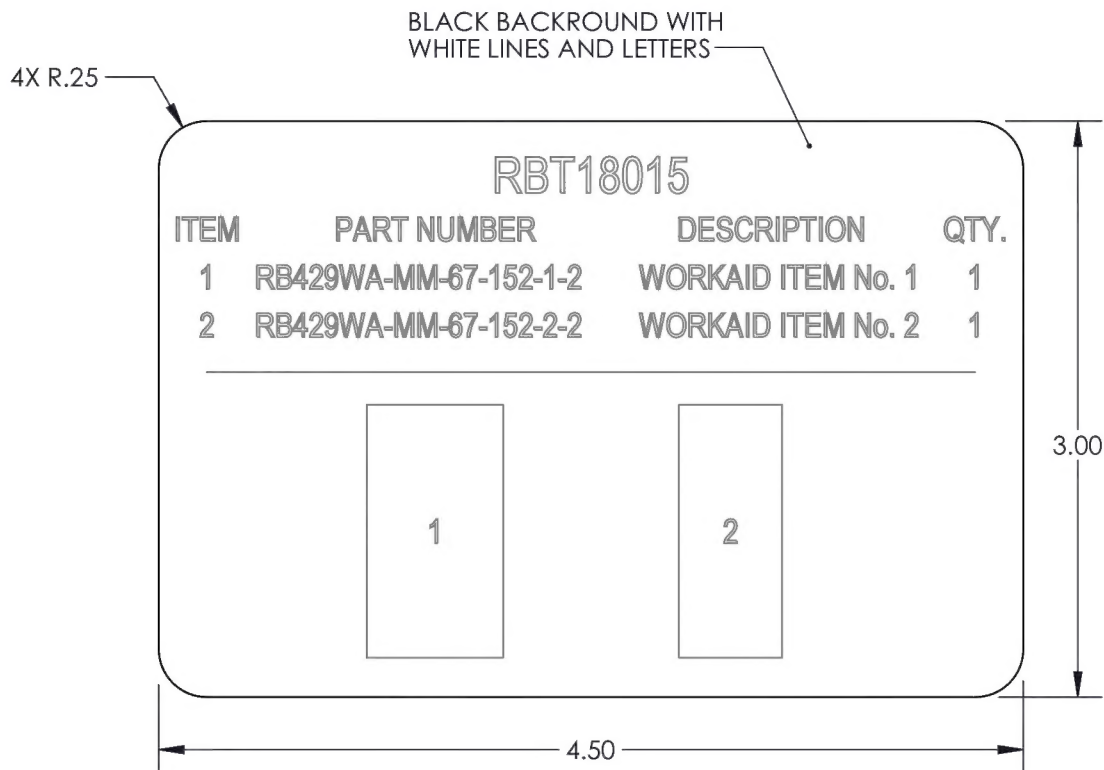
NOTE:
REFERENCE FIGURE 67-152.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			RB429WA-MM-67-152-1-2	1	WORKAID ITEM No. 1			1
			RB429WA-MM-67-152-2-2	1	WORKAID ITEM No. 2			1
			-1	1	PLACARD	PLASTIC		2
		B/O	-3	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	1.40 X 4.10 X 8.10 (CASE SOLUTIONS)	3
		B/O	-5	1	TOP FOAM CUSHION	ETHAFOAM 220, BLACK	.83 X 4.56 X 8.56 (CASE SOLUTIONS)	4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1060-E	N/S
		B/O	-9	1	LANYARD	COATED STEEL	Ø1/16 X 3 (CARR LANE #CL-2-C)	1
		B/O	-11	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	1

DART AEROSPACE	
TITLE BEARINGS - REPLACEMENT	
DWG NO. RBT18015	REV 1
MAT'L TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL BELL 429	
SCALE 1:3	DATE 10/6/2016
SHEET 1 OF 4	

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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



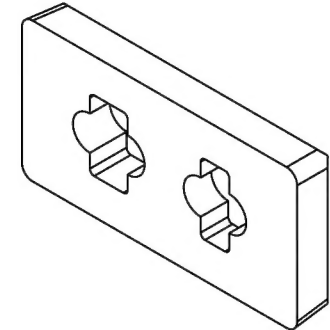
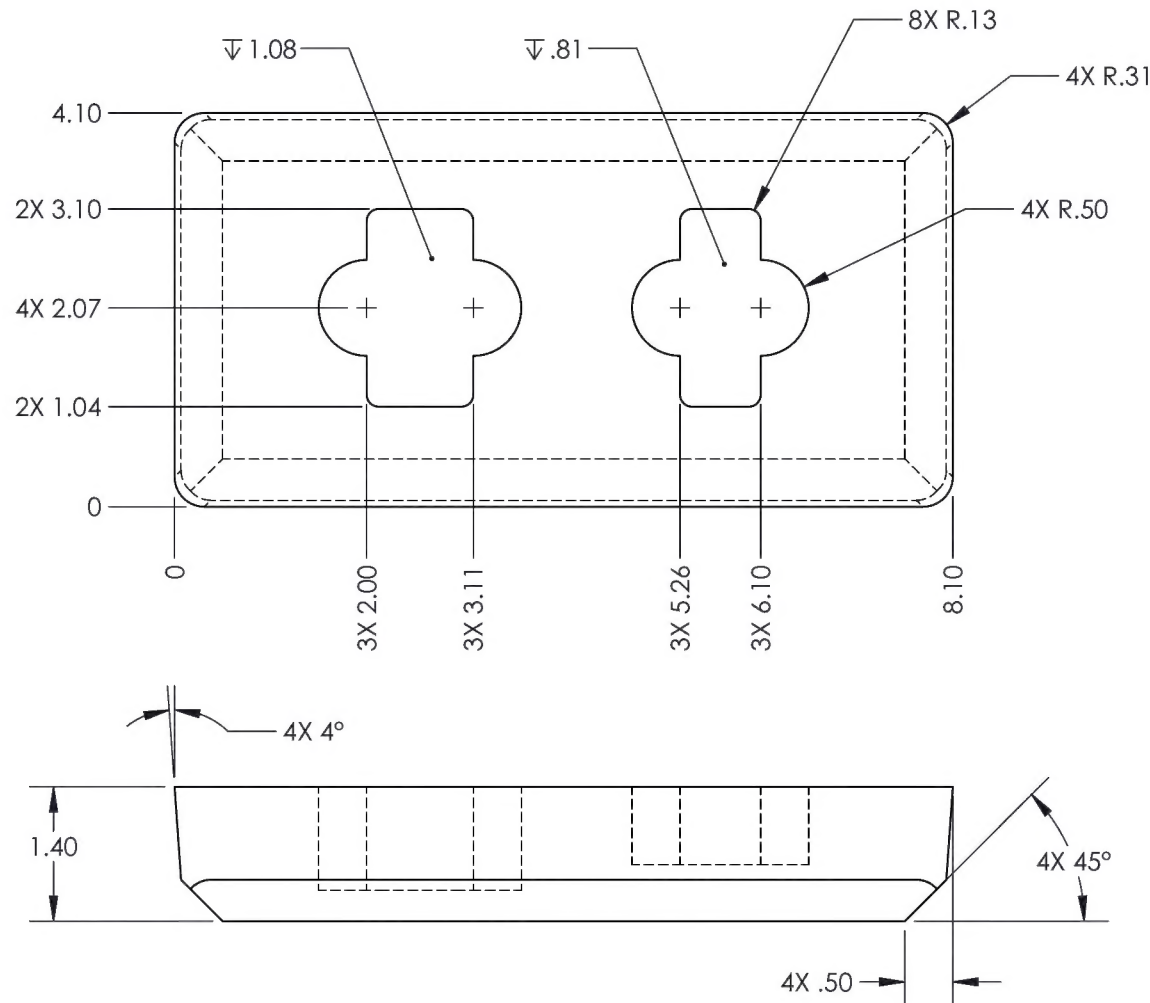
NOTE:
USE PDF.

(-1)
PLACARD

DART AEROSPACE	
TITLE BEARINGS - REPLACEMENT	
DWG NO. RBT18015-1	REV 1
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED
HEAT TREAT FINISH	DIMENSIONS ARE IN INCHES
SPEC	.XXX ± .010 FRACTIONS ± 1/8
DRAWN BY: CLOUGH	.XX ± .03 ANGLES ± 1°
CHECKED: DUERFELDT	.X ± .1 SURFACES = 125° ✓
OPPS APPR: ANDERSON	1. BREAK ALL SHARP EDGES
QA APPR: LINDSAY	.015 x 45° OR .015R
APPROVED: GILBERT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 10/6/2016	USED ON MODEL
SHEET 2 OF 4	BELL 429

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

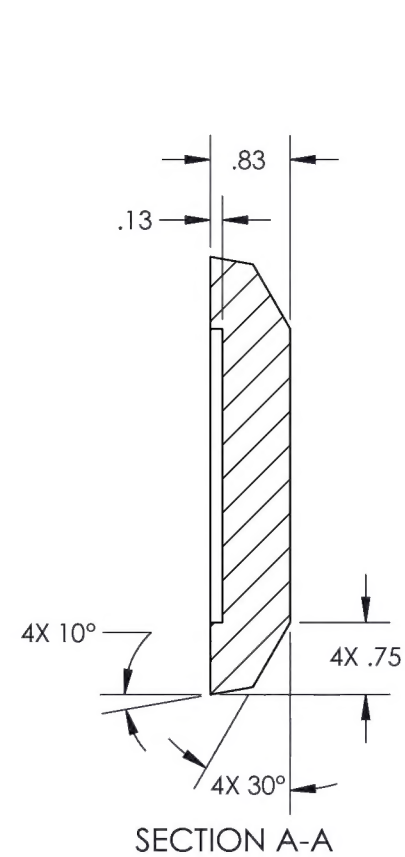
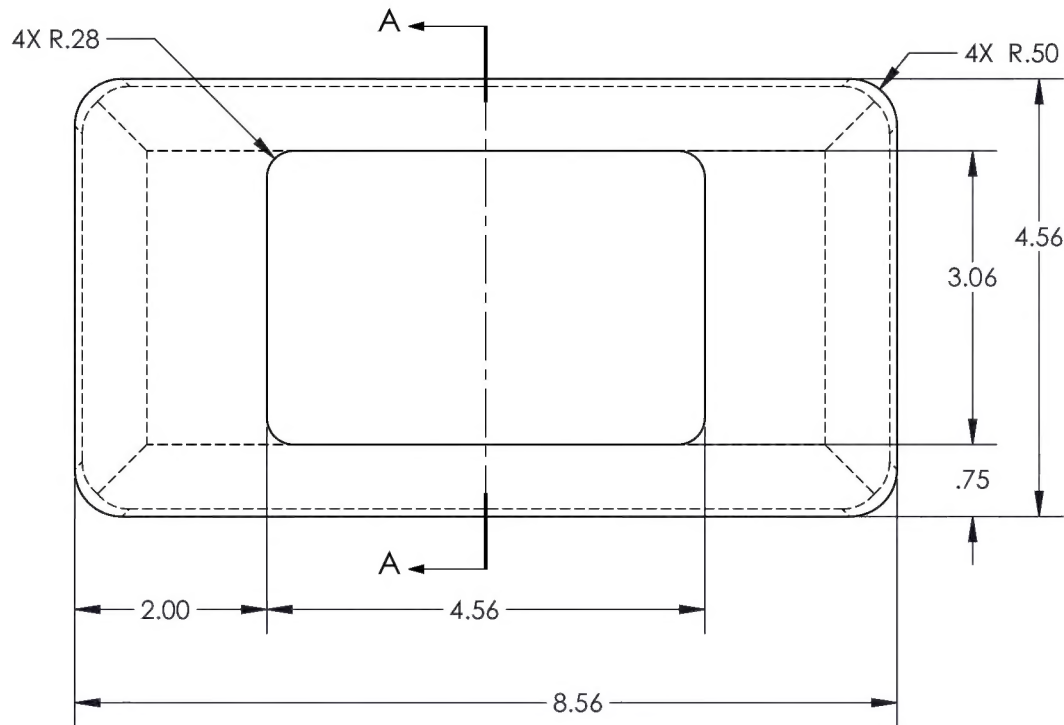


(-3)
BOTTOM FOAM

DART AEROSPACE	
TITLE BEARINGS - REPLACEMENT	
DWG NO. RBT18015-3	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL BELL 429	
SCALE 1:2	DATE 10/6/2016
SHEET 3 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



(-5)
TOP FOAM CUSHION

DART AEROSPACE	
TITLE BEARINGS - REPLACEMENT	
DWG NO. RBT18015-5	REV 1
MAT'L ETHAFOAM 220, BLACK TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL BELL 429	
SCALE 1:2	DATE 10/6/2016
SHEET 4 OF 4	